

SILVER CONDUCTIVE EPOXY ADHESIVE

8331-PART A

Safety Data Sheet

Section 1: Product and Company Identification

Product Name: Silver Conductive Epoxy Adhesive: Moderate Cure / High Conductivity

MSDS Code: 8331-Part A

Related Part #: 8331-14G, 8331-40G, 8331-200ML (withdrawn: 8331-429G, 8331-454G)

Use: Silver filled electrically conductive adhesive for repairing traces on circuit boards, cold soldering, and bonding

Emergency Contact

CHEMTREC ☎: 1-800-424-9300 (**For hazardous material incidents ONLY**—leaks, spills, fires, exposures or accidents)

Manufacturer: MG Chemicals (Head Office), 9347-193 Street, Surrey, B.C., V4N 4E7

Technical Contacts: ☎ 1-800-201-8822 FAX 1-800-708-9888

E-MAIL: sds@mgchemicals.com **WEB** www.mgchemicals.com

Section 2: Hazards Identification

WHMIS Classification



D2B – Toxic Material (Skin/Eye Irritation; Skin Sensitization in Humans)

GHS Pictograms



Signal Word
WARNING

Continued on the next page

SILVER CONDUCTIVE EPOXY ADHESIVE

8331-PART A

GHS Categories

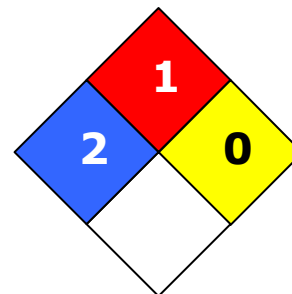
Criteria		Category	Signal Word	Symbol
Eye Irritation		2	Warning	Exclamation
Skin Irritation		2	Warning	Exclamation
Sensitization	Skin Sensitizer	1	Warning	Exclamation
Environmental Hazard	Acute Aqua. Tox.	1	Warning	Environmental
Environmental Hazard	Chronic Aqua. Tox.	1	Warning	Environmental

Note: Classification based on calculation method for mixture components

HMIS® RATING

HEALTH:	2
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

Physical Hazards

GHS Code: Hazard Statement
none

Health Hazards

GHS Code: Hazard Statement
H319: Causes serious eye irritation
H315: May cause skin irritation
H317: May cause allergic skin reaction

Environmental Hazards

GHS Code: Hazard Statement
H410: Very toxic to aquatic life with long lasting effects

Continued on the next page

SILVER CONDUCTIVE EPOXY ADHESIVE

8331-PART A

Exposure Routes and Symptoms Summary

- Eyes** Causes moderate to severe eye irritation if splashed in eyes. The adhesive contains mechanically abrasive particles. May also cause eye redness or pain.
- Skin** May cause mild to moderate skin irritation and allergic skin reactions.
- Inhalation** *Not a likely route of exposure.* May cause nose, throat and lung irritation.
- Ingestion** *Not a likely route of exposure.* No acute toxicity effect known. May cause irritation. May cause allergic reactions.
- Chronic** Prolonged and repeated exposure to the uncured epoxy resins used may cause dermatitis, eczemas, and sensitization.
- Long term accumulation of silver can lead to Argyria, which is an irreversible blue-grey discoloration of the skin.

Section 3: Hazardous Ingredients

CAS #	Chemical Name	Wt%	ACGIH TWA	OSHA PEL	STEL
7440-22-4	silver	60-100%	0.1 mg/m ³	0.01 mg/m ³	Not established
28768-32-3	4,4'-methylenebis [N,N-bis(2-oxiranylmethyl) aniline]	15-40%	Not established	Not established	Not established

Note: Limits from by RTECS database of the Canadian Centre for Occupational Health and Safety (CCOHS).¹ Data from suppliers' MSDS were also consulted.

SILVER CONDUCTIVE EPOXY ADHESIVE

8331-PART A

Section 4: First Aid Measures

<i>Exposure Condition</i>	<i>GHS Code: Precautionary Statement</i>
IF IN EYES	P305
Symptoms	Immediate: <i>irritation, redness, pain</i>
Response	P351: Rinse cautiously with water for several minutes. P338: Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists	P313: Get medical attention.
IF ON SKIN	P302
Symptoms	Immediate: <i>irritation, redness;</i> Delayed: <i>dry skin, rash, defatting, eczema</i>
Response	P362+ P364 + P272: Take off contaminated clothing and wash it before reuse. Contaminated work clothing should not be allowed out of the workplace. P352: Wash with plenty of water.
If skin irritation, rash occurs, or concerned	P313: Get medical advice/attention.
IF INHALED	P304 (<i>Not a likely route of exposure under normal use</i>)
Symptoms	Immediate: <i>cough, sore throat, respiratory system irritation</i> Delayed: <i>asthma</i>
Response	P340: Remove person to fresh air (out of the contaminated zone) and keep comfortable for breathing.
If feeling unwell	P312: Call a POISON CENTRE/doctor.
IF SWALLOWED	P301 (<i>Not a likely route of exposure under normal use</i>)
Symptoms	Immediate: <i>irritation</i>
Response	P330: Rinse mouth. P331: Do NOT induce vomiting.
If feeling unwell	P312: Call a POISON CENTRE/doctor.

Note: GHS codes and corresponding precaution statements are used when available.

SILVER CONDUCTIVE EPOXY ADHESIVE

8331-PART A

Section 5: Fire Fighting Measures

Autoignition Temperature	Not Established	Flash Point ^{a)}	>150 °C [>302 °F]	LFL [LEL] ^{b)} UFL [UEL]	Not Established
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In case of fire	P370
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Response P378: Use dry chemical, carbon dioxide, or chemical foam to extinguish. Use water spray to cool containers.

Combustion Products Produces CO, CO₂, toxic fumes, and smoke.

Fire-Fighter Wear self-contained breathing apparatus for fire fighting

General Information Toxic metal fumes may be released in fire. In presence of strong oxidizers and air, the silver metal powder may lead to an explosion.

Note: The GHS codes and the GHS precaution statements are used. The format is *GHS Codes: Statements.*

a) Closed cup value for the neopentyl glycol diglycidyl ether component.

b) LFL = Lower Flammability [or Explosion] Limit (in volume %);
UFL = Upper Flammability [or Explosion] Limit (in volume %)

Section 6: Accidental Release Measures

Personal Protection: See Section 8. Avoid breathing the mist/vapors.

Containment Remove all sources of ignition.

Cleaning Collect liquid in a sealable, solvent-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe up further residue with paper towel wetted with alcohol and place dirty towels in container. Wash spill area with soap and water to remove the last traces of residue.

RECOMMENDATION: Use a plastic, stainless steel, or carbon steel container.

Disposal Dispose of spill waste according to Section 13.

SILVER CONDUCTIVE EPOXY ADHESIVE**8331-PART A****Section 7: Handling and Storage**

Prevention P262: Do not get in eye, on skin, or on clothing.

P261 + P271 + P284: Avoid breathing fume/vapors. Use only outdoors or in well ventilated area. In cases of inadequate ventilation wear respiratory protection.

P270: Do not eat, drink, or smoke when using this product.

RECOMMENDATION: Protect from heat. Above 88 °C used closed system ventilation.

Handling P280: Wear protective gloves/clothing/eye protection.

P264: Wash hands thoroughly after handling.

Storage P403 + P233+ P235 + P405: Keep Container tightly closed. Store in a well-ventilated area. Keep cool. Store locked up.

RECOMMENDATION: Keep in a dry and clean area, away from incompatible substances.

Note: The GHS codes and the GHS precaution statements are used.

Section 8: Exposure Controls/Personal Protection**Routes of Entry**

Eyes, ingestion, inhalation, and skin

Engineering Controls

Ventilation Keep airborne concentrations below exposure limits given in Section 3.

RECOMMENDATION: If the product is heated or worker is allergic, consider using a full mask with organic vapor cartridges.

Personal Protective Equipment

Eye protection Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Use safety glasses with lateral protection (side shields).

Skin Protection Wear appropriate protective clothing to prevent skin contact.

RECOMMENDATION: Use of protective gloves in butyl rubber, latex, neoprene, or other chemically resistant gloves.

Continued on the next page

SILVER CONDUCTIVE EPOXY ADHESIVE

8331-PART A

Respiratory Protection If exposed to mist, wear respirator such as a half-mask respirator.

RECOMMENDATION: Consult your local safety supply store to ensure your respirator has filter cartridges appropriate for the ingredients listed in section 3 of this MSDS, and that the respirator is fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

Physical State	Liquid	Odor	Slight	Odor Threshold	Not established
Appearance	Silver grey	Specific Gravity	2.47	Freezing Point	Not established
Boiling Point	Not established	Vapor Pressure @ 20 °C	Not established	Evaporation Rate	Not established
Autoignition Temperature	Not established	Flash Point^{a)}	>150°C [>302 °F]	Vapor Density	Not established
Lower Flammability Limit	Not established	Upper Flammability Limit	Not established	Decomposition Temp.	Not available
Viscosity	Paste	Partition Coefficient	Not established	Solubility in Water	Insoluble
pH	Not available				

a) The closed cup flash point values are based on the 4,4'-methylenebis [N,N-bis(2-oxiranylmethyl) aniline] resin component.

SILVER CONDUCTIVE EPOXY ADHESIVE**8331-PART A****Section 10: Stability and Reactivity**

Stabilities	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Ignition sources and incompatible substances.
Incompatibilities	Strong oxidizing agents, strong acids, strong bases, ammonium nitrate, ammonia, peroxides, perchlorates, phosphorus, selenium, and sulfur. <i>Note:</i> React with amines.
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5

Section 11: Toxicological Information

Skin corrosion/irritation	Skin irritant. Prolonged or repeated skin contact may cause dermatitis and eczemas
Serious eye damage/irritation	Causes moderate eye irritation. Contains mechanically abrasive particles
Sensitization (allergic reactions)	The epoxy resin components (CAS# 28768-32-3-6) may cause skin sensitization in humans
Carcinogenicity (risk of cancer)	Not classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP
Mutagenicity (risk of heritable genetic effects)	No data available
Reproductive Toxicity (risk to sex functions)	No data available
Teratogenicity (risk of fetus malformation)	No data available
STOT-single exposure	No data available
STOT-repeated exposure	No data available
Aspiration hazard	Viscosity at 40 °C is $\gg 20.5 \text{ mm}^2/\text{s}$, thus not classified as aspiration hazard.

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SILVER CONDUCTIVE EPOXY ADHESIVE**8331-PART A****Acute Toxicity (Lethal Exposure Concentrations)**

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation	TCLo inhalation
silver	>5 g/kg Guinea Pig	Not Established	Not Established	Not Established
4,4'-methylenebis [N,N-bis(2-oxiranylmethyl)aniline]	4310 mg/kg Rat ^{a)}	Not Established	Not Established	Not Established

Note: Representative toxicity data from by RTECS database of the Canadian Centre for Occupational Health and Safety (CCOHS)¹ data from supplier MSDS were also consulted.
a) Supplier provided value

Section 12: Ecological Information

The ecotoxicity was estimated according to raw material MSDS data and the supporting data used in the classification of registered substances from the European Chemical Agency database (<http://echa.europa.eu>).

Contains silver particles less than a 1 mm in size and 4,4'-methylenebis [N,N-bis(2-oxiranylmethyl)aniline], which are both harmful to the environment.

Acute Ecotoxicity

Category 2

GHS Code: Hazard Statement

H400: Very toxic to aquatic life

P273: Avoid release to the environment.

P391: Collect spillage.

Chronic Ecotoxicity

H410: Very toxic to aquatic life with long lasting effects

Biodegradability

The content is not biodegradable.

Other Effects

VOC (EPA, WHIMS, and Europe) = 33% [393 g/L]

**VOC = Regulated Volatile Organic Content*

Note: Silver should be recovered from the waste to reclaim its value.

SILVER CONDUCTIVE EPOXY ADHESIVE**8331-PART A****Section 13: Disposal Information**

P501: Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information

Ground - all sizes less than 4 liters

Limited Quantity

Ground - sizes greater than 4 liters

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); **USA CFR 49 Regulations** (Parts 100 to 185).

UN number: UN3077; **Shipping Name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (Silver and 4,4'-methylenebis [N,N-bis(2-oxiranylmethyl) aniline]); **Class:** 9, **Packing Group:** III, Marine Pollutant: Yes

Air -

Refer to IATA Dangerous Goods Regulations.

UN number: UN3077; **Shipping Name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (Silver and 4,4'-methylenebis [N,N-bis(2-oxiranylmethyl) aniline]); **Class:** 9, **Packing Group:** III, Marine Pollutant: Yes

Note: The 14 g and 40 g kits use individual part containers that fall under the E1 30g/30ml inner packaging limit and may be shipped as '**DG in Excepted Quantities**'. Refer to Package Mark 2.6.7.1 in **IATA** for further instruction. Document as Class **E1**.

Sea -

Refer to IMDG regulations.

UN number: UN3077; **Shipping Name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (Silver and 4,4'-methylenebis [N,N-bis(2-oxiranylmethyl) aniline]); **Class:** 9, **Packing Group:** III, Marine Pollutant: Yes

Note: Component supplier SDS transportation sections and labeling were consulted. All involved staff of shipper must be appropriately trained before involvement with the transport of this product, or work under direct supervision of a trained person.

SILVER CONDUCTIVE EPOXY ADHESIVE**8331-PART A****Section 15: Regulatory Information****Canada****Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL/NDSL.

Industry and Science Canada

MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

Health Canada

Products produced by MG Chemicals intended for retail display conform to the Canadian Consumer Labeling Regulations.

USA**CAA** (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains silver (CAS# 7440-22-4), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, Sept 2, 2011 revision, USA).

This product does not contain any listed substances.

Europe**RoHS**

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

WEEE

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

SILVER CONDUCTIVE EPOXY ADHESIVE**8331-PART A****Section 16: Other Information**

MSDS Prepared by Michel Hachey
Date of Issue 14 January 2013
Supersedes Version 2.0, 31 October 2012

Reason for Changes: New related product codes and emergency contact in Section 1.

Reference

1) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Abbreviations

GHS: Globally Harmonized System of Classification of Labeling of Chemicals
LC50 Lethal Concentration 50%
LCLo Lowest published lethal concentration
LD50 Lethal Dose 50%
N/A Not Applicable
N/E Not Estimated
PEL Permissible Exposure Limit
STEL Short-Term Exposure Limit
TCLo Lowest published toxic concentration
TWA Time Weighted Average
VOC Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

Email: support@mgchemicals.com

Mailing Addresses *Manufacturing & Support*
1210 Corporate Drive
Burlington, Ontario, Canada
L7L 5R6

Head Office
9347-193rd Street
Surrey, British Columbia, Canada
V4N 4E7

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