



MATERIAL SAFETY DATA SHEET

SECTION 1 – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: BUEHLER METSPLICE, CARBIMET, BUEHLER-MET
IDENTIFICATION NUMBER: 16-5200-050,-080,-120,-180,-240,-320,-400,-600, 15-5112 THRU 15-5122, 30-5108 THRU 30-5178, 30-5243 THRU 30-5421, 57-5152 THRU 57-5153, 61-4340 (060 thru 600 grit)
PRODUCT USE/CLASS: Abrasive

SUPPLIER:
 BUEHLER, a division of Illinois Tool Works Inc.
 41 WAUKEGAN ROAD
 LAKE BLUFF, IL 60044

EMERGENCY: 800-424-9300
INFORMATION: 847-295-6500
PREPARER: Technical Department, 847-295-6500
PREPARE DATE: 03/23/09, 23 March 2009

SECTION 2 – COMPOSITION/INFORMATION ON INGREDIENTS

ITEM	CHEMICAL NAME	CAS NUMBER	WT/WT%			
01	Calcium carbonate	1317-65-3	1.0-10.0			
02	Silicon carbide	409-21-2	20.0-60.0			
ITEM	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL – CEILING	COMPANY TLV-TWA	SKIN
01	10 mg/m ³ *	N.E.	15 mg/m ³ *	N.E.	N.E.	NO
02	10 mg/m ³ *	N.E.	15 mg/m ³ *	N.E.	N.E.	NO
*Total Nuisance Dust concentration						

(SEE SECTION 16 FOR ABBREVIATION LEGEND)

SECTION 3 – HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Dust irritating to respiratory tract. Mechanical irritant.
ACUTE EFFECTS – EYE CONTACT: Mechanical irritant. Contact may cause tearing and redness.
ACUTE EFFECTS - SKIN CONTACT: Mechanical irritant. Prolonged contact may cause skin abrasion.
ACUTE EFFECTS – INHALATION: Dust or vapors may be slightly irritating to respiratory tract. Prolonged inhalation may cause coughing.
ACUTE EFFECTS - INGESTION: May cause nausea and vomiting.
CHRONIC OVEREXPOSURE EFFECTS: None known.
OTHER INFORMATION: Not Applicable.
PRIMARY ROUTE(S) OF ENTRY: INHALATION

SECTION 4 – FIRST AID MEASURES

EYE CONTACT: Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.
SKIN CONTACT: Wash with soap and water. Get medical attention if irritation develops or persists.
INHALATION: No specific treatment is necessary since this material is not likely to be hazardous by inhalation. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.
INGESTION: If swallowed, do NOT induce vomiting. Give victim a glass of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

NOTES TO PHYSICIAN: Not Applicable.

SECTION 5 – FIRE FIGHTING MEASURES

FLASH POINT: N.A. (PENSKEY-MARTENS C.C.)
LOWER EXPLOSIVE LIMIT: N.A.
UPPER EXPLOSIVE LIMIT: N.A.
AUTOIGNITION TEMPERATURE: N.A.
EXTINGUISHING MEDIA: Foam CO₂, Dry Chemical, Water
UNUSUAL FIRE AND EXPLOSION HAZARDS: Irritating and/or toxic gases or fumes from resin substrate may be released during combustion.
SPECIAL FIREFIGHTING PROCEDURES: None known.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: N.A.

SECTION 7 – HANDLING AND STORAGE

HANDLING: Minimize dust generation and accumulation.
STORAGE: Not Applicable.

SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: General ventilation usually adequate.

RESPIRATORY PROTECTION: If exposure levels are unknown, if levels exceed TLV/PEL, or if effects occur, use NIOSH-approved dust/mist respirator in accordance with applicable health and safety regulations and manufacturer's recommendations.

SKIN PROTECTION: Cloth or synthetic gloves to protect against abrasion.

EYE PROTECTION: Safety glasses or goggles.

OTHER PROTECTIVE EQUIPMENT: Not Applicable.

HYGIENIC PRACTICES: Follow good general industrial safety practices during use.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE:	N.A.	VAPOR DENSITY:	N.A.
ODOR:	None	ODOR THRESHOLD:	N.A.
APPEARANCE:	Sandpaper	EVAPORATION RATE:	N.A.
SOLUBILITY IN H ₂ O:	Insoluble		
FREEZE POINT:	N.A.	SPECIFIC GRAVITY:	>>1
VAPOR PRESSURE:	N.A.	pH @ 0.0%:	N.A.
PHYSICAL STATE:	Solid	VISCOSITY:	N.A.
COEFFICIENT OF WATER/OIL DISTRIBUTION:	N.A.		

(SEE SECTION 16 FOR ABBREVIATION LEGEND)

SECTION 10 – STABILITY AND REACTIVITY

CONDITIONS TO AVOID: Not Applicable.

INCOMPATIBILITY: Not Applicable.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon, phenolic compounds, formaldehyde

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

SECTION 11 – TOXICOLOGICAL PROPERTIES

No product or component toxicological information is available.

SECTION 12 – ECOLOGICAL INFORMATION

ECOLOGICAL TEST DATA: Not Available

SECTION 13 – DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Material as sold may be disposed of in landfill if local regulations permit. If material becomes contaminated, follow disposal instructions for contaminant.

SECTION 14 – TRANSPORTATION INFORMATION

DOT PROPER SHIPPING NAME: Not regulated for transport	
DOT TECHNICAL NAME: N.A.	
DOT HAZARD CLASS: N.A.	HAZARD SUBCLASS: N.A.
DOT UN/NA CLASS: N.A.	PACKAGING GROUP: N.A.
	RESP. GUIDE PAGE:
INTERNATIONAL SHIPPING NAME: Not regulated for transport	
INTERNATIONAL ID NUMBER: N.A.	
IMDG CLASS (1°, 2°): N.A.	IMDG PAGE NUMBER: N.A.
IMDG EMS: N.A.	IATA CLASS (1°, 2°): N.A.

SECTION 15 – REGULATORY INFORMATION

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200)

CERCLA – SARA HAZARD CATEGORY: THIS PRODUCT HAS BEEN REVIEWED, AND IS CONSIDERED, UNDER APPLICABLE DEFINITIONS, TO MEET THE FOLLOWING CATEGORIES: NONE

SARA SECTION 313: THIS PRODUCT CONTAINS THE FOLLOWING SUBSTANCES SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 AND 40 CFR PART 372:

----- CHEMICAL NAME ----- CAS NUMBER WT/WT % IS LESS THAN

No SARA Section 313 components exist in this product.

TOXIC SUBSTANCE CONTROL ACT: THE CHEMICAL SUBSTANCES IN THIS PRODUCT ARE ON THE TSCA SECTION 8 INVENTORY. THIS PRODUCT CONTAINS THE FOLLOWING CHEMICAL SUBSTANCES SUBJECT TO THE REPORTING REQUIREMENTS OF TSCA 12(B) IF EXPORTED FROM THE UNITED STATES:

----- CHEMICAL NAME ----- CAS NUMBER

No components found.

NEW JERSEY RIGHT-TO-KNOW: THE FOLLOWING MATERIALS ARE NON-HAZARDOUS, BUT ARE AMONG THE TOP 5 COMPONENTS IN THIS PRODUCT:

----- CHEMICAL NAME ----- CAS NUMBER

Silicon carbide 409-21-2

Fillers (non-hazardous) unknown

PENNSYLVANIA RIGHT-TO-KNOW: THE FOLLOWING NON-HAZARDOUS INGREDIENTS ARE PRESENT IN THE PRODUCT AT GREATER THAN 3%:

----- CHEMICAL NAME ----- CAS NUMBER

Silicon carbide 409-21-2

Fillers (non-hazardous) unknown

CALIFORNIA PROPOSTION 65: WARNING: This product is not known to contain any chemical(s) known to the State of California to cause cancer or reproductive harm.

CANADIAN WHMIS: THIS MSDS HAS BEEN PREPARED IN COMPLIANCE WITH CONTROLLED PRODUCT REGULATIONS EXCEPT FOR USE OF THE 16 HEADINGS.

CANADIAN WHMIS CLASS: NOT REGULATED

COMPONENT RCRA CLASSIFICATIONS: Not regulated

COMPONENT RCRA CODES: Not Applicable.

CERCLA RQ VALUE (MINIMUM): None known

SECTION 16 – OTHER INFORMATION

HMIS RATINGS

HEALTH: 0

FLAMMABILITY: 0

REACTIVITY: 0

PREVIOUS MSDS REVISION DATE: 04/20/06; 20 Apr 06

REASON FOR REVISION: Administrative change for new format.

VOLATILE ORGANIC COMPOUNDS: 0 grams/ltr

LEGEND:

N.A. – NO INFORMATION

N.E. – NOT ESTABLISHED

N.D. – NOT DETERMINED

ABBREVIATIONS: ACGIH = AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS; OSHA = OCCUPATIONAL HEALTH AND SAFETY ADMINISTRATION; TLV-TWA = THRESHOLD LIMIT VALUE – TIME WEIGHTED AVERAGE (8 HOURS); STEL = SHORT-TERM EXPOSURE LIMIT (15 MINUTES); C = CEILING VALUE; PEL = PERMISSIBLE EXPOSURE LIMIT

DISCLAIMER: TO THE BEST OF OUR KNOWLEDGE, THE INFORMATION CONTAINED IN THIS MSDS IS ACCURATE OR IS OBTAINED FROM SOURCES BELIEVED TO BE ACCURATE. HOWEVER, NO LIABILITY, EXPRESSED OR IMPLIED, IS ASSUMED FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. BUYER ASSUMES LIABILITY IN ITS USE OF THE MATERIAL.